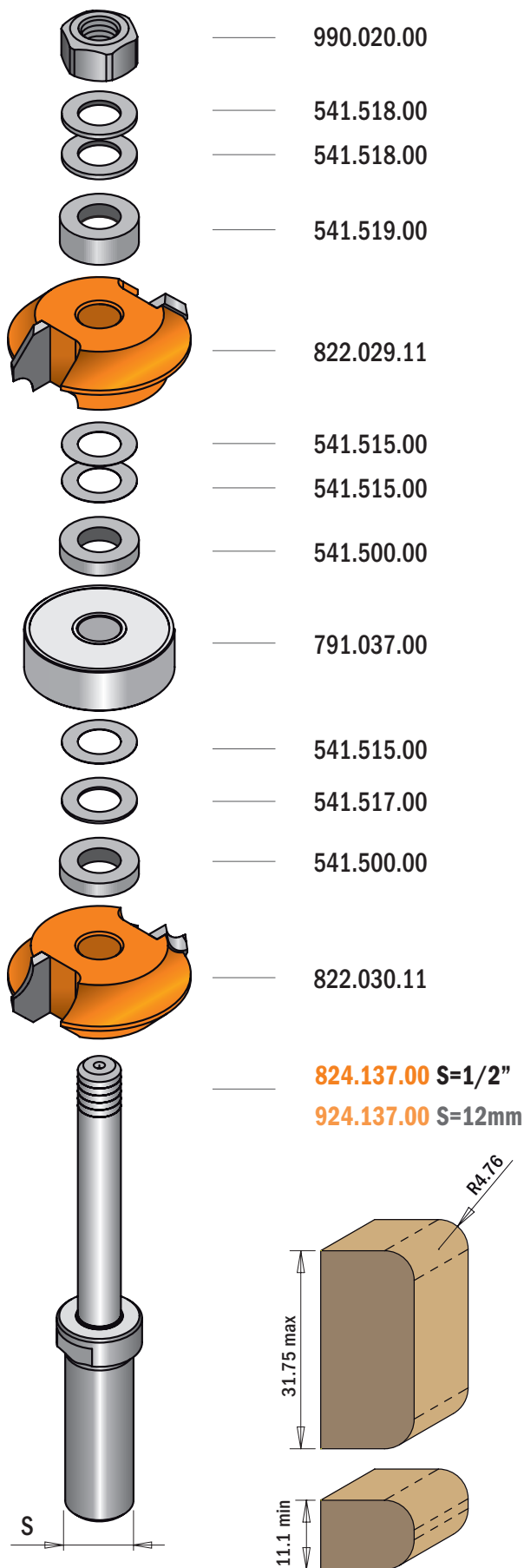


ROUNDOVER ASSEMBLY Example for 1" (25,4mm)



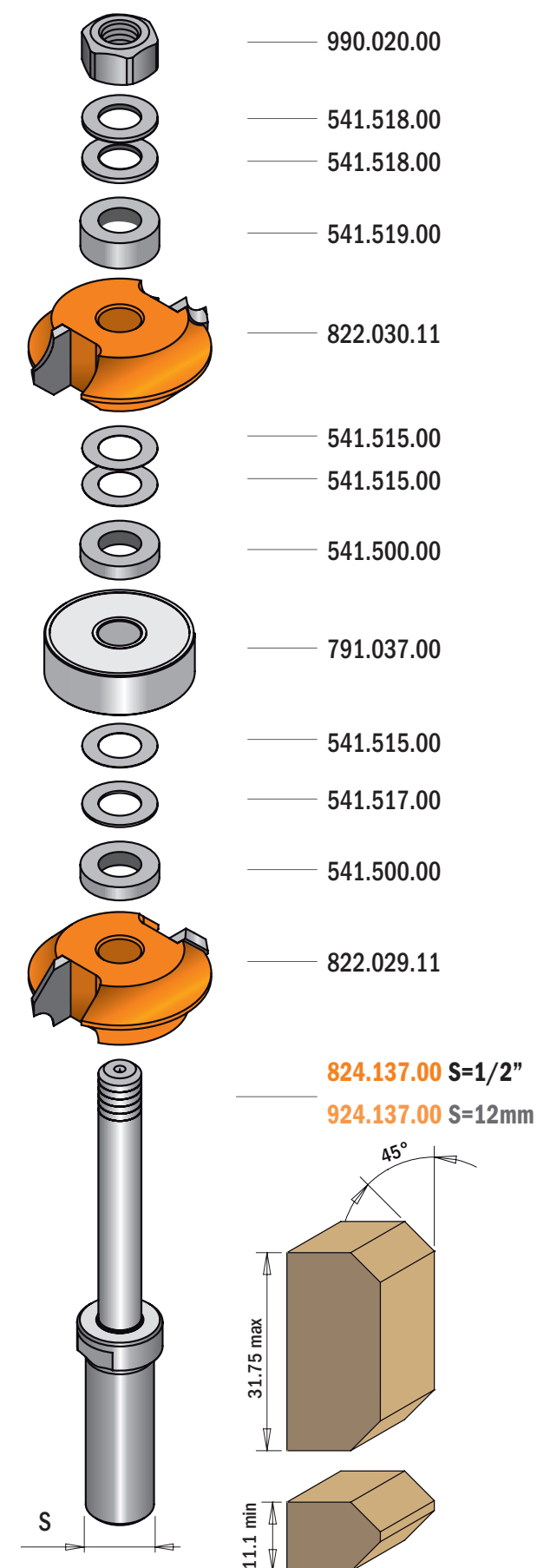
ROUNDOVER - Cutting Height (H)

Assembly sequence n°	7/16" 11,1mm	1/2" 12,7mm	5/8" 15,87mm	3/4" 19,05mm	7/8" 22mm	1" 25,4mm	1-1/8" 28,5mm	1-3/16" 30,1mm	1-1/4" 31,75mm
	WITHOUT BEARING					WITH BEARING			
15	990.020.00	-	-	-	-	-	-	-	-
14	541.500.00	-	-	990.020.00	990.020.00	990.020.00	990.020.00	-	-
13	541.500.00	-	-	541.518.00	541.518.00	541.518.00	541.518.00	990.020.00	990.020.00
12	541.519.00	-	-	541.518.00	541.518.00	541.518.00	541.500.00	541.500.00	541.518.00
11	541.518.00	990.020.00	990.020.00	541.500.00	541.500.00	541.519.00	822.029.11	822.029.11	822.029.11
10	791.037.00	541.518.00	541.518.00	541.500.00	541.519.00	822.029.11	541.515.00	541.515.00	541.515.00
9	541.518.00	541.519.00	541.519.00	541.519.00	822.029.11	541.515.00	541.515.00	541.515.00	541.515.00
8	822.029.11	541.500.00	791.037.00	822.029.11	541.500.00	541.515.00	541.515.00	541.517.00	541.516.00
7	541.515.00	791.037.00	541.518.00	541.515.00	541.515.00	541.500.00	541.516.00	541.518.00	541.517.00
6	541.515.00	541.518.00	822.029.11	541.515.00	541.515.00	791.037.00	541.517.00	541.518.00	541.519.00
5	541.516.00	822.029.11	541.516.00	791.037.00	791.037.00	541.515.00	541.500.00	541.500.00	791.037.00
4	541.517.00	541.515.00	541.500.00	541.515.00	541.515.00	541.517.00	791.037.00	791.037.00	541.517.00
3	541.517.00	541.500.00	541.500.00	541.515.00	541.515.00	541.500.00	541.519.00	541.519.00	541.519.00
2	822.030.11	822.030.11	822.030.11	822.030.11	822.030.11	822.030.11	822.030.11	822.030.11	822.030.11
1	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	824.137.00	8/924.137.00

CHAMFER - Cutting Height (H)

Assembly sequence n°	7/16" 11,1mm	1/2" 12,7mm	5/8" 15,87mm	3/4" 19,05mm	7/8" 22mm	1" 25,4mm	1-1/8" 28,5mm	1-3/16" 30,1mm	1-1/4" 31,75mm
	WITHOUT BEARING					WITH BEARING			
15	990.020.00	-	-	-	-	-	-	-	-
14	541.500.00	-	-	990.020.00	990.020.00	990.020.00	990.020.00	-	-
13	541.500.00	-	-	541.518.00	541.518.00	541.518.00	541.518.00	990.020.00	990.020.00
12	541.519.00	-	-	541.518.00	541.518.00	541.518.00	541.500.00	541.500.00	541.518.00
11	541.518.00	990.020.00	990.020.00	541.500.00	541.500.00	541.519.00	822.030.11	822.030.11	822.030.11
10	791.037.00	541.518.00	541.518.00	541.500.00	541.519.00	822.030.11	541.515.00	541.515.00	541.515.00
9	541.518.00	541.519.00	541.519.00	541.519.00	822.030.11	541.515.00	541.515.00	541.515.00	541.515.00
8	822.030.11	541.500.00	791.037.00	822.030.11	541.500.00	541.515.00	541.515.00	541.517.00	541.516.00
7	541.515.00	791.037.00	541.518.00	541.515.00	541.515.00	541.500.00	541.516.00	541.518.00	541.517.00
6	541.515.00	541.518.00	822.030.11	541.515.00	541.515.00	791.037.00	541.517.00	541.518.00	541.519.00
5	541.516.00	822.030.11	541.516.00	791.037.00	791.037.00	541.515.00	541.500.00	541.500.00	791.037.00
4	541.517.00	541.515.00	541.500.00	541.515.00	541.515.00	541.517.00	791.037.00	791.037.00	541.517.00
3	541.517.00	541.500.00	541.500.00	541.515.00	541.515.00	541.500.00	541.519.00	541.519.00	541.519.00
2	822.029.11	822.029.11	822.029.11	822.029.11	822.029.11	822.029.11	822.029.11	822.029.11	822.029.11
1	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00

CHAMFER ASSEMBLY Example for 1" (25,4mm)



Assembly sequence n°	7/16" 11,1mm	1/2" 12,7mm	5/8" 15,87mm	3/4" 19,05mm	7/8" 22mm	1" 25,4mm	1-1/8" 28,5mm	1-3/16" 30,1mm	1-1/4" 31,75mm
15	990.020.00	-	-	-	-	-	-	-	-
14	541.500.00	-	-	990.020.00	990.020.00	990.020.00	990.020.00	-	-
13	541.500.00	-	-	541.518.00	541.518.00	541.518.00	541.518.00	990.020.00	990.020.00
12	541.519.00	-	-	541.518.00	541.518.00	541.518.00	541.500.00	541.500.00	541.518.00
11	541.518.00	990.020.00	990.020.00	541.500.00	541.500.00	541.519.00	822.030.11	822.030.11	822.030.11
10	791.037.00	541.518.00	541.518.00	541.500.00	541.519.00	822.030.11	541.515.00	541.515.00	541.515.00
9	541.518.00	541.519.00	541.519.00	541.519.00	822.030.11	541.515.00	541.515.00	541.515.00	541.515.00
8	822.030.11	541.500.00	791.037.00	822.030.11	541.500.00	541.515.00	541.515.00	541.517.00	541.516.00
7	541.515.00	791.037.00	541.518.00	541.515.00	541.515.00	541.500.00	541.516.00	541.518.00	541.517.00
6	541.515.00	541.518.00	822.030.11	541.515.00	541.515.00	791.037.00	541.517.00	541.518.00	541.519.00
5	541.516.00	822.030.11	541.516.00	791.037.00	791.037.00	541.515.00	541.500.00	541.500.00	791.037.00
4	541.517.00	541.515.00	541.500.00	541.515.00	541.515.00	541.517.00	791.037.00	791.037.00	541.517.00
3	541.517.00	541.500.00	541.500.00	541.515.00	541.515.00	541.500.00	541.519.00	541.519.00	541.519.00
2	822.029.11	822.029.11	822.029.11	822.029.11	822.029.11	822.029.11	822.029.11	822.029.11	822.029.11
1	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00	8/924.137.00